



EX03P

- M CoroTap™ P 带倒锥机用丝锥 螺旋槽 48°
- M Tarauds machine, CoroTap™ P, conicité arrière Goujure hélicoïdal 48°
- M CoroTap™ P Maschinen-Gewindebohrer, abgefacht 48° spirale
- M Macho Máquina CoroTap™ P Canal Helicoidal 48° com ângulo de alívio traseiro
- M CoroTap™ P Machos de máquina con rosca acheflanada hacia atras Estrías helicoidales a 48°
- M Machine CoroTap™ P, back tapered Spiral Flute 48°



CoroTap™ 370



P	
P 1	20-48
P 2	16-30
P 3	16-30
P 4	20-48
P 5	16-30
Vc[m/min]	

Din EN C45/ 1.0503/ AISI 1045/ SS1650 MC-code: P1.2.Z.AN 220 HB	↓ 1.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
	M	TP			
	P1				
M1.6	0.35	49	9733	3407	
M2	0.40	49	7786	3114	
M3	0.5	49	5191	2595.5	
M4	0.7	49	3893	2725.1	
M5	0.8	49	3115	2492.0	
M6	1	49	2595	2595.0	
M8	1.25	49	1947	2433.8	
M10	1.5	49	1557	2335.5	
M12	1.75	49	1298	2271.5	
M16	2	43	855	1710.0	
M20	2.5	39	619	1547.5	
M24	3	36	475	1425.0	
M30	3	32	344	1032.0	

Din EN C45/ 1.0503/ AISI 1045/ SS1650 MC-code: P1.2.Z.AN 220 HB	↓ 2xD		Vc [m/min]	N [rpm]	Vf [mm/min]
	M	TP			
	P1				
M1.6	0.35	40	7958	2785	
M2	0.40	40	6366	2546	
M3	0.5	40	4244	2122.0	
M4	0.7	40	3183	2228.1	
M5	0.8	40	2546	2036.8	
M6	1	40	2122	2122.0	
M8	1.25	40	1592	1990.0	
M10	1.5	40	1273	1909.5	
M12	1.75	40	1061	1856.8	
M16	2	35	699	1398.0	
M20	2.5	32	506	1265.0	
M24	3	29	388	1164.0	
M30	3	26	281	843.0	

Din EN C45/ 1.0503/ AISI 1045/ SS1650 MC-code: P1.2.Z.AN 220 HB	↓ 2.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
	M	TP			
	P1				
M1.6	0.35	34	6807	2382	
M2	0.40	34	5446	2178	
M3	0.5	34	3630	1815	
M4	0.7	34	2723	1906.1	
M5	0.8	34	2178	1742.4	
M6	1	34	1815	1815.0	
M8	1.25	34	1361	1701.3	
M10	1.5	34	1089	1633.5	
M12	1.75	34	908	1589.0	
M16	2	30	598	1196.0	
M20	2.5	27	433	1082.5	
M24	3	25	332	996.0	
M30	3	23	240	720.0	

Din EN 42CrMo4/ 1.7225/ SS2244 MC-code: P2.2.Z.AN 241 HB	↓ 1.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
	M	TP			
	P2				
M1.6	0.35	31	6083	2129	
M2	0.40	31	4867	1947	
M3	0.5	31	3244	1622.0	
M4	0.7	31	2433	1703.1	
M5	0.8	31	1947	1557.6	
M6	1	31	1622	1622.0	
M8	1.25	31	1217	1521.3	
M10	1.5	31	973	1459.5	
M12	1.75	31	811	1419.3	
M16	2	27	534	1068.0	
M20	2.5	24	387	967.5	
M24	3	22	297	891.0	
M30	3	20	215	645.0	

Din EN 42CrMo4/ 1.7225/ SS2244 MC-code: P2.2.Z.AN 241 HB	↓ 2xD		Vc [m/min]	N [rpm]	Vf [mm/min]
	M	TP			
	P2				
M1.6	0.35	25	4974	1741	
M2	0.40	25	3979	1592	
M3	0.5	25	2653	1326.5	
M4	0.7	25	1989	1392.3	
M5	0.8	25	1592	1273.6	
M6	1	25	1326	1326.0	
M8	1.25	25	995	1243.8	
M10	1.5	25	796	1194.0	
M12	1.75	25	663	1160.3	
M16	2	22	437	874.0	
M20	2.5	20	316	790.0	
M24	3	18	243	729.0	
M30	3	17	176	528.0	

Din EN 42CrMo4/ 1.7225/ SS2244 MC-code: P2.2.Z.AN 241 HB	↓ 2.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
	M	TP			
	P2				
M1.6	0.35	21	4254	1489	
M2	0.40	21	3403	1361	
M3	0.5	21	2269	1134.5	
M4	0.7	21	1702	1191.4	
M5	0.8	21	1361	1088.8	
M6	1	21	1134	1134.0	
M8	1.25	21	851	1063.8	
M10	1.5	21	681	1021.5	
M12	1.75	21	567	992.3	
M16	2	19	374	748.0	
M20	2.5	17	270	675.0	
M24	3	16	208	624.0	
M30	3	14	150	450.0	

1.2344/ AISI H13/ SS2242 MC-code: P3.0.Z.AN 235 HB	↓ 1.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
	M	TP			
	P3				
M1.6	0.35	31	6083	2129	
M2	0.40	31	4867	1947	
M3	0.5	31	3244	1622.0	
M4	0.7	31	2433	1703.1	
M5	0.8	31	1947	1557.6	
M6	1	31	1622	1622.0	
M8	1.25	31	1217	1521.3	
M10	1.5	31	973	1459.5	
M12	1.75	31	811	1419.3	
M16	2	27	534	1068.0	
M20	2.5	24	387	967.5	
M24	3	22	297	891.0	
M30	3	20	215	645.0	

1.2344/ AISI H13/ SS2242 MC-code: P3.0.Z.AN 235 HB	↓ 2xD		Vc [m/min]	N [rpm]	Vf [mm/min]
	M	TP			
	P3				
M1.6	0.35	25	4974	1741	
M2	0.40	25	3979	1592	
M3	0.5	25	2653	1326.5	
M4	0.7	25	1989	1392.3	
M5	0.8	25	1592	1273.6	
M6	1	25	1326	1326.0	
M8	1.25	25	995	1243.8	
M10	1.5	25	796	1194.0	
M12	1.75	25	663	1160.3	
M16	2	22	437	874.0	
M20	2.5	20	316	790.0	
M24	3	18	243	729.0	
M30	3	17	176	528.0	

1.2344/ AISI H13/ SS2242 MC-code: P3.0.Z.AN 235 HB	↓ 2.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
	M	TP			
	P3				
M1.6	0.35	21	4254	1489	
M2	0.40	21	3403	1361	
M3	0.5	21	2269	1134.5	
M4	0.7	21	1702	1191.4	
M5	0.8	21	1361	1088.8	
M6	1	21	1134	1134.0	
M8	1.25	21	851	1063.8	
M10	1.5	21	681	1021.5	
M12	1.75	21	567	992.3	
M16	2	19	374	748.0	
M20	2.5	17	270	675.0	
M24	3	16	208	624.0	
M30	3	14	150	450.0	

材料对照表/Tableaux de correspondance matériau/ Quererverweistabellen (Material)/Tabelas de Referência Cruzada de Materiais/Tablas de referencias cruzadas de materiales/Material Cross Reference Tables

//Norme et Pays/région//Standard & Land/Region//Padrão & País/Região//Estándar y país/región//Standard & Country/Region												
ISO	MC-code	Dormer AMG	Europe DIN EN	Germany W.-nr	UK BS	EN	Sweden SS	USA AISI/SAE/ASTM	France AFNOR	Italy UNI	Spain UNE	Japan JIS
P	非合金钢/Aciers non alliés/Unlegierter Stahl/Aços sem liga/Acero no aleado/ Unalloyed steels											
	P1.1.Z.AN	1.2	S235JR G2	1.0038	4360 40 C		1311	A570.36	E 24-2 Ne			STKM 12A;C
	P1.1.Z.AN	1.2	S235J2 G3	1.0116	4360 40 B		1312	A573-81 65	E 24-U	Fe37-3		
	P1.1.Z.AN	1.2	C15	1.0401	080M15	-	1350	1015	CC12	C15C16	F.111	-
	P1.1.Z.AN	1.2	C22	1.0402	050A20	2C/2D	1450	1020	CC20	C20C21	F.112	-
	P1.1.Z.AN	1.2	C15E	1.1141	080M15	32C	1370	1015	XC12	C16	C15K	S15C
	P1.1.Z.AN	1.2	C25E	1.1158	-	-	-	1025	-	-	-	S25C
	P1.1.Z.AN	1.2	S380N	1.8900	4360 55 E		2145	A572-60	-	FeE390KG		
	P1.1.Z.AN	1.3	17MnV7	1.0870	4360 55 E		2142	A572-60	NFA 35-501 E 36	-	-	
	P1.1.Z.AN	1.3	55Si7	1.0904	250A53	45	2085	9255	55S7	55Si8	56Si7	-
	P1.1.Z.HT	1.3	-	-	-	-	2090	9255	55S7	-	-	-
	P1.2.Z.AN	1.2	S275J2G3	1.0144	4360 43C		1412	A573-81	E 28-3	-	-	SM 400A;B;C
	P1.2.Z.AN	1.2	S355J2G3+C2	1.0570	4360 50B		2132	-	E36-3	Fe52BFN/ Fe52CFN	-	SM490A;B;C; YA;YB
	P1.2.Z.AN	1.2	S355J2G3	1.0841	150 M 19		2172	5120	20 MC 5	Fe52	F-431	-
	P1.2.Z.AN	1.3	C35	1.0501	060A35	-	1550	1035	CC35	C35	F.113	-
	P1.2.Z.AN	1.3	C45	1.0503	080M46	-	1650	1045	CC45	C45	F.114	-
	P1.2.Z.AN	1.3	40Mn4	1.1157	150M36	15	-	1039	35M5	-	-	-
	P1.2.Z.AN	1.3	36Mn5	1.1167	-	-	2120	1335	40M5	-	36Mn5	SMn438(H)
	P1.2.Z.AN	1.3	28Mn6	1.1170	150M28	14A	-	1330	20M5	C28Mn	-	SCMn1
	P1.2.Z.AN	1.3	C35G	1.1183	060A35	-	1572	1035	XC38TS	C36	-	S35C
	P1.2.Z.AN	1.3	C45E	1.1191	080M46	-	1672	1045	XC42	C45	C45K	S45C
	P1.2.Z.AN	1.3	C53G	1.1213	060A52	-	1674	1050	XC48TS	C53	-	S50C
	P1.2.Z.AN	1.3	C55	1.0535	070M55	-	1655	1055	-	C55	-	-
	P1.2.Z.AN	1.3	C55E	1.1203	070M55	-	-	1055	XC55	C50	C55K	S55C
	P1.3.Z.AN	1.3	C60E	1.0601	080A62	43D	-	1060	CC55	C60	-	-
	P1.3.Z.AN	1.3	C60E	1.1221	080A62	43D	1678	1060	XC60	C60	-	S58C
	P1.3.Z.AN	1.3	C101E	1.1274	060 A 96		1870	1095	XC 100	-	F-5117	-
	P1.3.Z.AN	1.3	S340 MGC	1.0961	-	-	-	9262	60SC7	60SiCr8	60SiCr8	-
	P1.3.Z.AN	1.4	C101u	1.1545	BW 1A		1880	W 1	Y105	C36KU	F-5118	SK 3
	P1.3.Z.AN	1.4	C105W1	-	BW2	-	2900	W210	Y120	C120KU	F.515	SUP4
	P1.4.Z.AN	1.2	11SMn30	1.0715	230M07	-	1912	1213	S250	CF9SMn28	11SMn28	SUM22
	P1.4.Z.AN	1.2	11SMnPb30	1.0718	-	-	1914	12L13	S250Pb	CF9SMnPb28	11SMnPb28	SUM22L
	P1.4.Z.AN	1.2	10SPb20	1.0722	-	-	-	-	10PbF2	CF10SPb20	10SPb20	-
	P1.4.Z.AN	1.2	11SMn37	1.0736	240M07	1B	-	1215	S 300	CF9SMn36	12SMn35	-
	P1.4.Z.AN	1.2	11SMnPb37	1.0737	-	-	1926	12L14	S300Pb	CF9SMnPb36	12SMnP35	-
P1.4.Z.AN	1.2	35S20	1.0726	212M36	8M	1957	1140	35MF4	-	F210G	-	
P1.5.C.UT	1.2	GC16E	1.1142	030A04W	1A	1325	1115	-	-	-	-	
钢/Acier/Stahl/Aços/Acero/Steel	低合金钢/Aciers faiblement alliés/Niedriglegierter Stahl/Aços baixa-liga/ Acero de aleación baja/Low-alloyed steels											
	P2.1.Z.AN	1.3	16MnCr5	1.7139	-	-	2127	-	-	-	-	-
	P2.1.Z.AN	1.4-1.6	16Mo3	1.5415	1501-240	-	2912	A204Gr.A	15D3	16Mo3KW	16Mo3	-
	P2.1.Z.AN	1.4-1.6	14Ni6	1.5622	-	-	-	A350LF5	16N6	14Ni6	15Ni6	-
	P2.1.Z.AN	1.4-1.6	21NiCrMo2	1.6523	805M20	362	2506	8620	20NCD2	20NiCrMo2	20NiCrMo2	SNCM220(H)
	P2.1.Z.AN	1.4-1.6	17CrNiMo6	1.6587	820A16	-	-	-	18NCD6	-	14NiCrMo13	-
	P2.1.Z.AN	1.4-1.6	15Cr3	1.7015	523M15	-	-	5015	12C3	-	-	SCr415(H)
	P2.1.Z.AN	1.4-1.6	55Cr3	1.7176	527A60	48	-	5155	55C3	-	-	SUP9(A)
	P2.1.Z.AN	1.4-1.6	15CrMo5	1.7262	2127	-	2216	-	12CD4	-	12CrMo4	SCM415(H)
	P2.1.Z.AN	1.4-1.6	13CrMo4-5	1.7335	1501-620Gr27	-	-	A182 F11;F12	15CD3.5	14CrMo45	14CrMo45	-
	P2.1.Z.AN	1.4-1.6	10CrMo9 10	1.7380	1501-622Gr. 31;45	-	2218	A182 F.22	12CD9, 10	12CrMo9, 10	TU.H	-
	P2.1.Z.AN	1.4-1.6	14MoV6 3	1.7715	1503-660-440	-	-	-	-	-	13MoCrV6	-
	P2.1.Z.AN	1.4-1.6	50CoMo4	1.7228	823M30	33	2512	-	-	653M31	-	-
	P2.1.Z.AN	1.4-1.6	14NiCrMo134	1.6657	832M13	36C	-	-	-	15NiCrMo13	14NiCrMo131	-
	P2.1.Z.AN	1.4-1.6	16Mo5	1.5423	1503-245-420	-	-	4520	-	16Mo5	16Mo5	-
	P2.1.Z.AN	1.4-1.6	22Mo4	1.5419	605A32	-	2108	8620	25CD4	-	F520.S	-
	P2.1.Z.AN/P2.5.Z.HT	1.4-1.6	25CrMo4	1.7218	1717CDS110	-	2225	4130	16MC5	25CrMo4(KB)	AM26CrMo4	SCM420; SCM430
	P2.1.Z.AN/P2.5.Z.HT	1.4-1.6	16MnCr5	1.7131	(527M20)	-	2511	5115	35CD4	16MnCr5	16MnCr5	-
	P2.1.Z.AN/P2.5.Z.HT	1.4-1.6	34CrMo4	1.7220	708A37	19B	2234	4137;4135	42CD4TS	35CrMo4	34CrMo4	SCM432; SCCRM3
	P2.1.Z.AN/P2.5.Z.HT	1.4-1.6	41CrMo4	1.7223	708M40	19A	2244	4140;4142	42CD4	41CrMo4	42CrMo4	SCM 440
	P2.1.Z.AN/P2.5.Z.HT	1.4-1.6	42CrMo4	1.7225	708M40	19A	2244	4140	30 CD 12	42CrMo4	42CrMo4	SCM440(H)
	P2.2.Z.AN	1.4-1.6	31CrMo12	1.8515	722 M 24		2240	-	-	30CrMo12	F-1712	-
	P2.2.Z.AN	1.4-1.6	39CrMoV13 9	1.8523	897M39	40C	-	-	-	36CrMoV12	-	-
	P2.2.Z.AN	1.4-1.6	41CrS4	1.7039	524A14	-	2092	L1	-	105WCR 5	-	-
	P2.2.Z.AN	1.4-1.6	45WCrV7	1.2542	BS1	-	2710	S1	-	45WCrV8KU	45WCrSi8	-
	P2.2.Z.AN	1.4-1.6	40NiCrMo8-4	1.6562	311-Type 7	-	-	8740	-	40NiCrMo2(KB)	40NiCrMo2	SNCM240
	P2.2.Z.AN	1.4-1.6	42Cr4	1.7045	-	-	2245	5140	-	-	42Cr4	SCR440
	P2.2.Z.AN	1.4-1.6	31NiCrMo14	1.5755	830 M 31		2534	-	55NCV6	-	F-1270	-
	P2.2.Z.AN	1.6	50NiCr13	1.2721	-		2550	L6	40NCD3	-	F-528	-

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ISO	MC-code	Dormer AMG	Europe DIN EN	Germany W.-nr	UK BS	EN	Sweden SS	USA AISI/SAE/ASTM	France AFNOR	Italy UNI	Spain UNE	Japan JIS
P	P2.2.Z.AN/P2.5.Z.HT	1.4-1.6	36CrNiMo4	1.6511	816M40	110	-	9840	35NCD6	38NiCrMo4(KB)	35NiCrMo4	-
	P2.2.Z.AN/P2.5.Z.HT	1.4-1.6	34CrNiMo6	1.6582	817M40	24	2541	4340	32C4	35NiCrMo6(KB)	-	-
	P2.2.Z.AN/P2.5.Z.HT	1.4-1.6	34Cr4	1.7033	530A32	18B	-	5132	42C4	34Cr4(KB)	35Cr4	SCr430(H)
	P2.2.Z.AN/P2.5.Z.HT	1.4-1.6	41Cr4	1.7035	530A40	18	-	5140	30CD12	41Cr4	42Cr4	SCr440(H)
	P2.2.Z.AN/P2.5.Z.HT	1.4-1.6	32CrMo12	1.7361	722M24	40B	2240	-	50CV4	32CrMo12	F.124.A	-
	P2.2.Z.AN/P2.5.Z.HT	1.4-1.6	51CrV4	1.8159	735A50	47	2230	6150	40CAD6, 12	50CrV4	51CrV4	SUP10
	P2.2.Z.AN/P2.5.Z.HT	1.4-1.6	41CrAlMo7	1.8509	905M39	41B	2940	-	100C6	41CrAlMo7	41CrAlMo7	-
	P2.3.Z.AN	1.4-1.6	100Cr6	1.3505	534A99	31	2258	52100	105WC13	100Cr6	F.131	SUJ2
	P2.3.Z.AN/H1.2.Z.HA	1.4-1.6	105WCr6	1.2419	-	-	2140	-	105WC13	10WCr6	105WCr5	SKS31
	P2.3.Z.AN/H1.2.Z.HA	1.4-1.6	-	1.2714	-	-	-	L6	55NCDV7	-	F.520.S	SKT4
	P2.3.Z.AN/H1.3.Z.HA	1.4-1.6	100Cr6	1.2067	BL3	-	-	L3	Y100C6	-	100Cr6	-
	P2.5.Z.HT	1.4-1.6	36NiCr6	1.5710	640A35	111A	-	3135	35NC6	-	-	SNC236
	P2.5.Z.HT	1.4-1.6	14NiCr10	1.5732	-	-	-	3415	14NC11	16NiCr11	15NiCr11	SNC415(H)
	P2.5.Z.HT	1.4-1.6	14NiCr14	1.5752	655M13; A12	36A	-	3415;3310	12NC15	-	-	SNC815(H)
	P2.6.C.UT	1.3	14NiCr14	-	-	-	2223	-	-	-	-	-
	高合金钢/Aciers fortement alliés/Hochlegierter Stahl/Aços alta-liga/ Acero de alta aleación/High-alloyed steels											
	P3.0.Z.AN	1.4-1.6 (1.8)	X210Cr12	1.2080	BD3	-	-	D3	Z200C12	X210Cr13KU	X210Cr12	SKD1
	P3.0.Z.AN	1.4-1.6 (1.8)	X43Cr13	1.2083	-	-	2314	-	-	-	-	-
	P3.0.Z.AN	1.4-1.6 (1.8)	X40CrMoV5 1	1.2344	BH13	-	2242	H13	Z40CDV5	X35CrMoV05KU	X40CrMoV5	SKD61
	P3.0.Z.AN	1.4-1.6 (1.8)	X100CrMoV5 1	1.2363	BA2	-	2260	A2	Z100CDV5	X100CrMoV51KU	X100CrMoV5	SKD12
	P3.0.Z.AN	1.4-1.6 (1.8)	X210CrW12	1.2436	-	-	2312	-	-	X215CrW12 1KU	X210CrW12	SKD2
	P3.0.Z.AN	1.4-1.6 (1.8)	X30WCrV9 3	1.2581	BH21	-	-	H21	Z30WCV9	X28W09KU	X30WCrV9	SKD5
	P3.0.Z.AN	1.4-1.6 (1.8)	X165CrMoV 12	1.2601	-	-	2310	-	-	X165CrMoV12KU	X160CrMoV12	-
P3.0.Z.AN	1.4-1.6 (1.8)	X8Ni9	1.5662	1501-509;510	-	-	ASTM A353	-	X10Ni9	XBNI09	-	
P3.0.Z.AN	1.4-1.6 (1.8)	12Ni19	1.5680	-	-	2515	Z18N5	-	-	-	-	
P3.0.Z.HT	1.4-1.6 (1.8)	X155CrMoV12-1	1.2379	-	-	2736	HNV3	-	-	-	-	
P3.1.Z.AN	1.4-1.6 (1.8)	S6-5-2	1.3343	4959BA2	-	2715	D3	Z40CSD10	15NiCrMo13	-	SUH3	
P3.1.Z.AN	1.4-1.6 (1.8)	-	1.3343	BM 2	-	2722	M 2	Z85WDCV	HS 6-5-2-2	F-5603	SKH 51	
P3.1.Z.AN	1.4-1.6 (1.8)	HS 6-5-2-5	1.3243	BM 35	-	2723	M 35	6-5-2-5	HS 6-5-2-5	F-5613	SKH 55	
P3.1.Z.AN	1.4-1.6 (1.8)	HS 2-9-2	1.3348	-	-	2782	M 7	-	HS 2-9-2	F-5607	-	
P3.2.C.AQ	1.4-1.6 (1.8)	G-X120Mn12	1.3401	Z120M12	-	2183	L3	Z120M12	XG120Mn12	X120Mn12	SCMnH/1	
铁素体/马氏体不锈钢/Aciers inoxydables ferritiques/martensitique//Ferritische und martensitische rostfreier Stahl//Aços inoxidáveis ferríticos/martensíticos//Acero inoxidable ferrítico/martensítico//Ferritic/Martensitic stainless steels												
P5.0.Z.AN/P5.0.C.UT	2.2	X10CrAl13	1.4724	403S17	-	-	405	Z10C13	X10CrAl12	F.311	SUS405	
P5.0.Z.AN/P5.0.C.UT	2.2	X10CrAl18	1.4742	430S15	60	-	430	Z10CAS18	X8Cr17	F.3113	SUS430	
P5.0.Z.AN/P5.0.C.UT	2.2	X10CrAl2-4	1.4762	-	-	2322	446	Z10CAS24	X16Cr26	-	SUH446	
P5.0.Z.AN/P5.0.C.UT	2.3	X1CrMoTi18-2	1.4521	-	-	2326	S44400	-	-	-	-	
P5.0.Z.AN/P5.0.C.UT	2.3	X6Cr13	1.4000	403S17	-	2301	403	Z6C13	X6Cr13	F.3110	SUS403	
P5.0.Z.AN/P5.0.C.UT	2.3	X10Cr13	1.4006	410S21	56A	2302	410	Z10C14	X12Cr13	F.3401	SUS410	
P5.0.Z.AN/P5.0.C.UT	2.3	X6Cr17	1.4016	430S15	960	2320	430	Z8C17	X8Cr17	F3113	SUS430	
P5.0.Z.AN/P5.0.C.UT	2.3	X6CrAl13	1.4002	405S17	-	-	405	Z8CA12	X6CrAl13	-	-	
P5.0.Z.AN/P5.0.C.UT	2.3	X20Cr13	1.4021	420S37	-	2303	420	Z20C13	X20Cr13	-	-	
P5.0.Z.AN/P5.0.C.UT	2.3	X6CrMo17-1	1.4113	434S17	-	2325	434	Z8CD17.01	X8CrMo17	-	SUS434	
P5.0.Z.AN/P5.0.C.UT	2.3	X85CrMoV18-2	1.4748	443S65	59	-	HNV6	Z80CSN20.02	X80CrSiNi20	F.320B	SUH4	
P5.0.Z.AN/P5.0.C.UT	2.3	X12CrS13	1.4005	416 S 21	-	2380	416	Z11CF13	X12 CrS 13	F-3411	SUS 416	
P5.0.Z.AN/P5.0.C.UT	2.3	X46Cr13	1.4034	420S45	56D	2304	-	Z40CM	X40Cr14	F.3427	SUS420J2	
P5.0.Z.AN/P5.0.C.UT	2.3	X19CrNi17-2	1.4057	431S29	57	2321	431	Z15CNI6.02	X16CrNi16	F.3405	SUS431	
P5.0.Z.AN/P5.0.C.UT	2.4	X20CrMoV12-1	1.4922	-	-	2317	-	-	X20CrMoNi 12 01	-	-	
P5.0.Z.AN/P5.0.Z.HT	2.3	X7Cr14	1.4001	-	-	-	-	-	-	F.8401	-	
P5.0.Z.HT	2.2	X45CrS9-3-1	1.4718	401S45	52	-	HW3	Z45CS9	X45GrSi8	F322	SUH1	
P5.0.Z.PH	2.3	X4 CrNiMo16-5	1.4418	-	-	2387	-	Z6CND16-04-01	-	-	-	
P5.0.Z.PH/P5.0.C.HT	2.2+2.4	X5CrNiCu-Nb16-4	1.4542 1.4548	-	-	-	630	Z7CNU17-04	-	-	-	
P5.1.Z.AN/P5.0.Z.HT	2.1	X14CrMoS17	1.4104	-	-	2383	430F	Z10CF17	X10CrS17	F.3117	SUS430F	
P1.2.Z.AN	1.2		1.0045	OVAKO 520M (Ovako Steel)								
P1.2.Z.AN	1.2			S355J2G3(XM)								
P1.2.Z.AN	1.3			FORMAX (Uddeholm Tooling)								
P1.2.Z.AN	1.3			C45(XM)								
P2.5.Z.HT	1.6			HARDOX 400 (SSAB – Swedish Steel Corp.)								
P3.0.Z.AN	1.5			Orvar Supreme (Uddeholm Tooling)								